

Recommended Procedure Lacing Wire

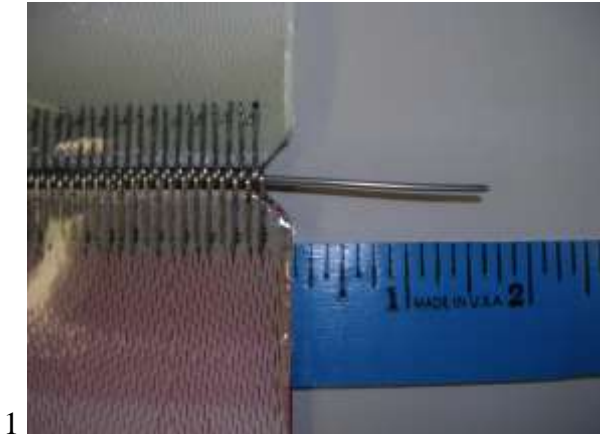
We highly recommend grinding the feed end of the wire to a point. **USE CAUTION:** The wire will be sharp. Spray the seam with a WD-40 or silicone before inserting the wire through the clippers.

Straighten the first 12" of the pointed end, being careful not to kink the wire. Insert the wire through the clippers. When complete, leave approximately 1"-1 ½" extended beyond each end of belt.

Use needle nose pliers to bend the wire in the opposite direction of belt travel so as not to catch edges of the press while in operation.

Bend the wire at an approximate 45 degree angle. Move the pliers about 1/8" and complete a 90 degree angle. This will create a smooth radius as opposed to a sharp 90 degree angle. A sharp bend tends to weaken the wire. A smooth radius allows room on each end so that when the belt stretches or takes its final shape, it will not pull the ends of the wires into the clippers.

This method will prevent the wire from excess stress and possible breaking. This will allow the belt to seat itself without pulling the ends of the wires in, causing them to break. Remember - It only takes one exposed clipper to catch and rip the press belt.



We are here to help so please do not hesitate to call or email with your questions.

Filter Belts

A Division of National Filter Media

www.fixfilters.com

1-800-321-5223

Email: rgallo@nfm-filter.com